# This Page Is Inserted by IFW Operations and is not a part of the Official Record

### **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

### IMAGES ARE BEST AVAILABLE COPY.

As rescanning documents will not correct images, please do not report the images to the Image Problem Mailbox.

## (12) UK Patent Application (19) GB (11) 2 294 035 (13) A

(43) Date f A Publication 17.04.1996

- (21) Application No 9520825.2
- (22) Date of Filing 11.10.1995
- (30) Priority Data
  - (31) 9420492
- (32) 11.10.1994
- (33) GB
- (71) Applicant(s) **EBAC Limited**

(Incorporated in the United Kingdom)

St Helen Trading Estate, BISHOP AUCKLAND, County Durham, DL14 9AL, United Kingdom

(72) Inventor(s) **Robert Tansley Andrew Gibbs** 

(74) Agent and/or Address for Service

Craske & Co Patent Law Chambers, 15 Queens Terrace, EXETER, EX4 4HJ, United Kingdom

- (51) INT CL6 B87D 3/00
- (52) UK CL (Edition O) **B8T TEA T850** U18 S1443
- (56) Documents Cited

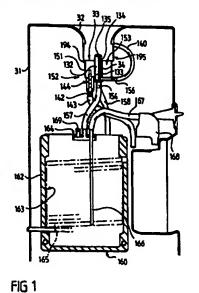
EP 0581491 A1

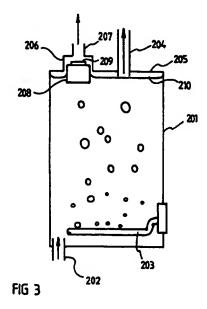
US 3835295 A

(58)Field of Search UK CL (Edition N ) BST TEA TEFE TEFX INT CL6 B67D 3/00 Online: WPI

#### (54) Bottled liquid dispenser with hot liquid reservoir

(57) In order to eliminate the risk of back flow into an inverted bottle positioned in mounting 32 and dispensing liquid, e.g. water, into a hot liquid reservoir 201, the top of the reservoir has a vent valve controlled by the level of liquid in the reservoir. The level control is preferably a float 208 carrying a valve body which normally seals a fixed vent outlet 207, gas building up in the reservoir causing the float to fall and gas to be vented. The hot reservoir may be connected by tubing to a nozzle 154 and a cool liquid reservoir 162 with inner bag 163 may be connected to a second nozzle.





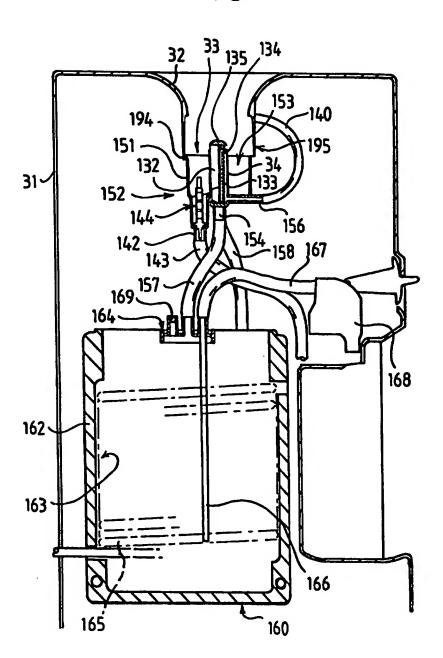


FIG 1

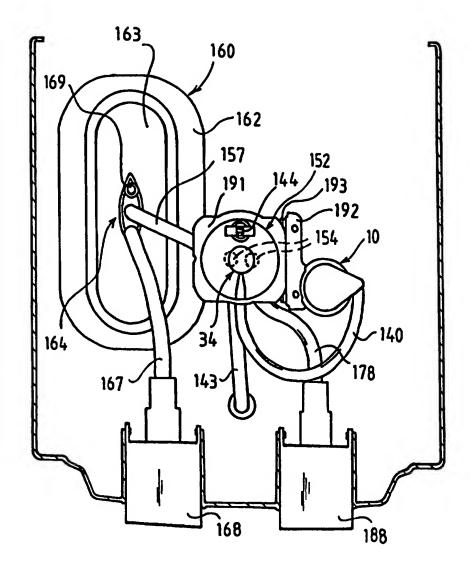


FIG 2

#### LIQUID DISPENSERS

#### TECHNICAL FIELD OF THE INVENTION

This invention relates to liquid dispensers such as bottled water dispensers.

#### **BACKGROUND**

Bottled water dispensers are usually arranged to receive the neck of an inverted bottle filled with clean water. Sometimes, as in EP 0 581 491 A, the bottle is provided with a cap through which a feed tube is inserted to discharge the water from the bottle into one or more reservoirs inside the dispenser. The water may then be heated or cooled in the reservoir, from whence the water can be drawn via a discharge valve.

There is currently a requirement to maintain strict hygiene in water dispensers. In the majority of dispensers which incorporate a hot reservoir in which the water is heated, there is a risk that gas will be released in the reservoir causing a reverse flow of warm water back towards the bottle. This can result in contamination of the clean water in the bottle, warming of the bottled water and increased risk of bacterial growth therein, and could lead to a dangerous pressure build-up.

Figure 1 is a vertical front-rear section through a water dispenser of the invention,

Figure 2 is horizontal section through the dispenser of Fig. 1 showing part of the dispenser in plan view, and

Figure 3 is a vertical section through a hot water reservoir included in the dispenser.

#### DETAILED DESCRIPTION OF THE DRAWINGS

Referring firstly to Fig. 1, the dispenser includes a housing 31 which defines a generally funnel-shaped mounting portion 32 in its top wall for receiving and supporting a conventional inverted water bottle (not shown). The mounting portion 32 leads downwardly to a central circular opening 33 for receiving a capped neck of the bottle, and a feed tube 34 projects axially upwards through the centre of the opening 33, to pass sealably through the cap.

The feed tube 34 forms part of an injection moulded plastics manifold unit 152. The feed tube projects co-axially within an integral outer cup portion 151 to define an annular collecting channel 153. The feed tube 34 is longitudinally divided into two axially extending passages 132 and 133 by an internal dividing wall 134. The dividing wall projects beyond the upper end of the feed tube to support a shield 135 which prevents entry of dirt and debris into the feed tube. Water from the bottle passes into the feed tube and travels along one of the passages 132 to a twinned pair of connecting nipples

154 formed on the bottom of the manifold, only one of which is visible in Fig. 1.

A vent inlet 156 projects radially from the lower end of the feed tube 34 in communication with the second passage 133. Air is taken in through a valve and filter unit 10 (Fig. 2) which removes dirt and bacteria, and includes a one-way check valve to prevent water from escaping through the filter. A blow-out valve may also be incorporated to release any pressure built-up in the water system. Clean air travels from the filter 10 to the vent inlet 156 via a length of flexible plastics or rubber tubing 140, and then travels along the second passage 133 into the bottle to replace discharged water.

The bottom of the cup 151 is provided with a third connecting nipple 142 to couple with a further length of flexible plastics or rubber tubing 143 for conducting any spillage water from the collecting channel 153 to waste. The connecting nipple 142 may incorporate a check valve 144, which is closed by the capped neck of the bottle but when the bottle is removed the valve opens to conduct any spillage to waste.

The manifold is releasably mounted in the housing 31 in any convenient manner. In the illustrated example the upper end of the cup 151 has a generally rectangular external flange 191 (Fig. 2) which slides between a pair of opposed mounting brackets 192 (only one being shown), supported on runners 193 which project inwardly from the mounting brackets. The flange 191 abuts a depending stop 194 (Fig. 1) on the lower end of the funnel portion 32, and a cutout 195 is provided opposite the stop 194 for the feed tube 34 to pass through.

One of the two connecting nipples 154 is connected to a length of flexible plastics or rubber tubing 157 to feed water to a chilled water reservoir assembly 160. An open topped case 162 of expanded polypropylene or other heat-insulation material contains a flexible plastics reservoir bag 163 having a moulded mouth fitting 164 to which the tube 157 is coupled. A cooling coil 165 is recessed into the side wall of the case 162 so that the bag 163 closely conforms to the shape of the coil when filled with water. Water enters the top of the bag from the fitting 164, and an outlet tube 166 projects from the fitting to the bottom of the bag to feed cooled water via a further length of plastics or rubber tubing 167 passed through a manually operable discharge valve 168 in the form of a pinch valve. The fitting 164 also has a further connection point 169 which may be blanked off as shown or used to vent the bag to a suitable level.

The second connecting nipple 154 leads via a length of flexible plastics or rubber tubing 158 to a hot water reservoir 201, which is shown in Fig. 3. The tubing 158 joins the reservoir via an inlet nipple 202 in the bottom wall of the reservoir. The lower portion of the reservoir contains a heating element 203 for heating the water as it enters the reservoir. The heated water leaves via an outlet nipple 204 in the top wall 205 of the reservoir to pass via flexible plastics or rubber tubing 178 (Fig. 2) through a second pinch valve 188. The top wall 205 also contains an upwardly projecting float housing 206 which, at its upper end, has an air vent outlet 207, which may be vented via a further length of tubing (not shown) if desired. A hollow air-filled float 208 is mounted in the housing 206 to permit vertical sliding movement therein. The upper end of the float carries a seal 209 which, when the float rises to the upper part of the housing 206, sealably closes the vent outlet 207. Thus, when the reservoir is filled with water the float acts to close the vent

#### **CLAIMS**

- 1. A bottled liquid dispenser comprising a seat for an inverted liquid bottle, a feed arrangement for sealable engagement with a neck of the bottle to conduct liquid therefrom, a hot reservoir provided with heating means and connected to receive liquid from the feed arrangement, the hot liquid reservoir being connected to supply heated liquid to a discharge valve, and in which the hot reservoir is provided with means responsive to the liquid level therein to operate a valve which releases through a vent outlet any gas which accumulates in the reservoir.
- 2. A bottled liquid dispenser according to Claim 1, in which said means responsive to the liquid level comprises a float which moves with the level of liquid in the reservoir.
- 3. A bottled liquid dispenser according to Claim 2, in which said float carries a valve body which co-operates with a fixed valve seat.
- 4. A bottled liquid dispenser substantially as described with reference to the drawings.

. . . . . . . .





Application No: Claims searched:

GB 9520825.2

ed: 1-

Examiner:
Date of search:

Linda Harden

20 November 1995

Patents Act 1977 Search Report under Section 17

Databases searched:

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK Cl (Ed.N): B8T (TEA, TEFE, TEFX)

Int Cl (Ed.6): B67D 3/00

Other:

Onlin: WPI

#### Documents considered to be relevant:

Category	Identity of document and relevant passage		Relevant to claims
х	EP0581491A1	(EBAC LTD) - see page 4 lines 10 -12	1- 4
A	US3835295	(A. RONCHESE)	

& Member of the same patent family

- A Document indicating technological background and/or state of the art.
- P Document published on or after the declared priority date but before the filing date of this invention.
- E Patent document published on or after, but with priority date earlier than, the filing date of this application.

X Document indicating tack of novelty or inventive step

Document indicating lack of inventive step if combined with one or more other documents of same category.